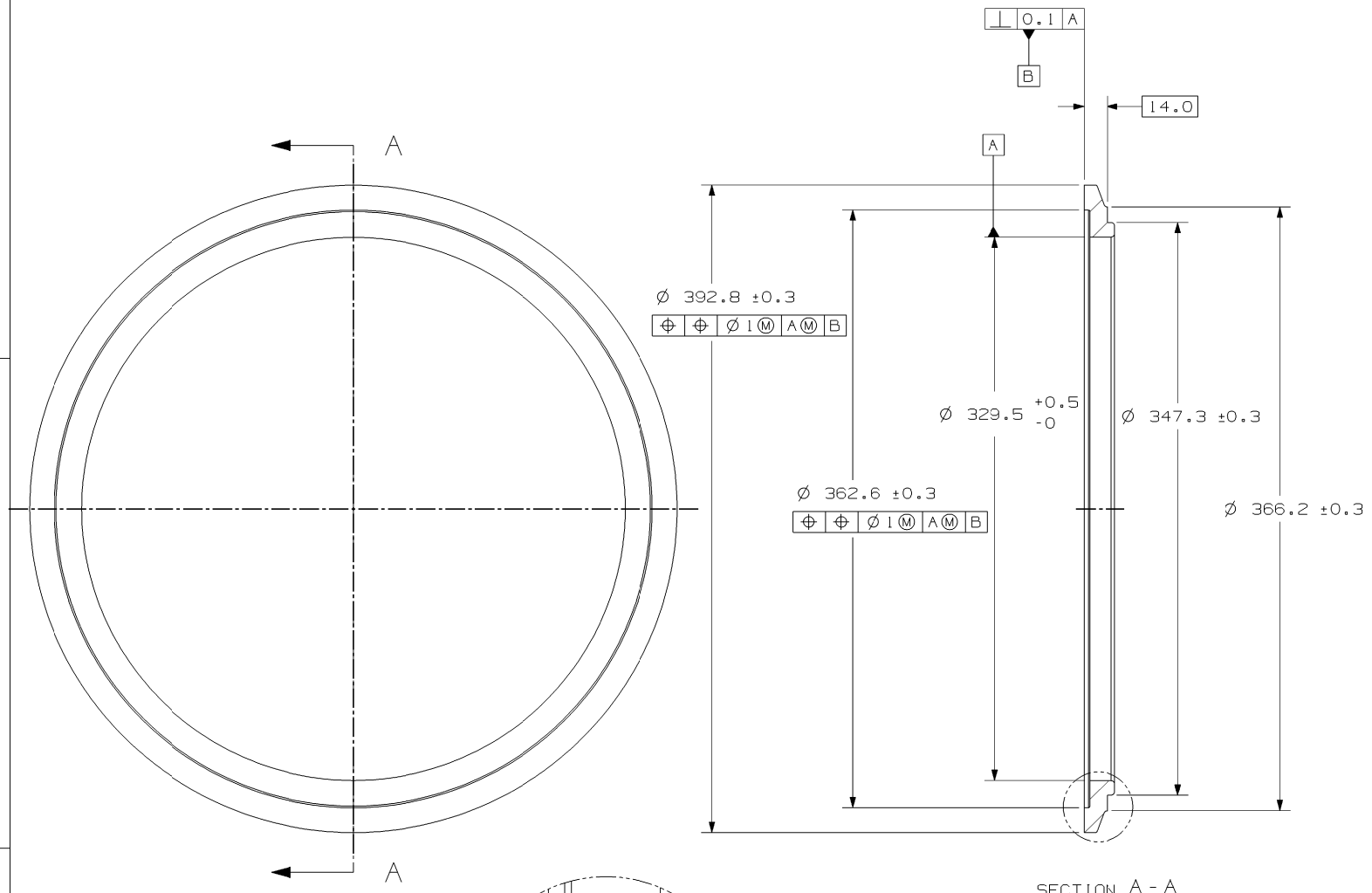
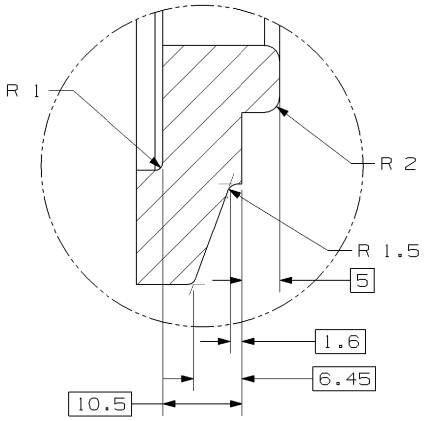


SECTION A - A



DETAIL C
SCALE 2:1

PLEASE REFER TO 3D CAD MODEL FOR UNDEFINED DIMENSIONS

DO NOT SCALE THIS PRINT UNLESS OTHERWISE SPECIFIED:

⌓ 2 A Ⓜ B

⌖ Ø1.5 A Ⓜ B

MANUFACTURER TO ESTABLISH PRODUCT ENGINEERING APPROVED CONTROL PLAN. CHANGE IN DESIGN, COMPOSITION OR PROCESSING FROM THE PART PREVIOUSLY APPROVED FOR PART PRODUCTION REQUIRES PRIOR ENGINEERING APPROVAL.

ENGINEERING APPROVAL OF A MINIMUM OF SIX SAMPLES FROM EACH SUPPLIER IS REQUIRED PRIOR TO FIRST SHIPMENT OF PARTS FOR INITIAL RELEASE AND ALL SUBSEQUENT CHANGE REQUESTS.

LET	REVISIONS		
ECM NO.	DESIGNER	ENGINEER	DATE
00 - INITIAL RELEASE			
30131630	D. OWEN	M. KLUESNER	05MAY2016
A - UPDATED GD&T AND ID OF FLANGE WAS 392.8 +0.5/-0			
30147927	D. OWEN	M. KLUESNER	13MAR2017

CAD System: Unigraphics NX10	Size: A2	Proj.	Draft: 1/1	Scale: 1:1	Customer:
	Program/Platform, Engine Type:				Customer Drw. No.: -
	Basic Material: 409 SS PER UNS S40910				Customer Part No.: -
	Dimension: -				Customer Release No.: -
	Finish/Surface: -				#: -
	Description: V-RING F 387.3mm STEP (S4/5) -				Weighed: Weight in Kg; Computed: X 3.19; Estimated:

	Date:	Name:	Document No.:		
Designer	05MAY2016	D. OWEN	51903995 UBO 001 A		
Engineer	05MAY2016	M. KLUESNER	Replacement for: N/A	Tenneco Part No.: 82386428	Rev. A

EXPIRED RELEASE 30-MAR-2017

DWG. SIZE A2 (420×594)

Issued on: 30-MAR-2017