

3 identical holes
 3个一样的孔

显著特性按照C2S002,
 安全特性
 重要特性
 关键特性

Significant Characteristics
 according to instruction C2S002

▽: safety characteristic
 ◊: critical characteristic
 ▽: key characteristic

Raw material: EN AC 42000 (AlSi7Mg+T6: Rm260, Re220, A% 1, HB90)
 or EN AC 42200 (AlSi7Mg0,6+T6: Rm320, Re240, A% 3, HB100) ◊

Hardness: 100HB min. 材料: AlSi7Mg+T6; 硬度: 100HB最小; 公差: ISO 8062 CT7

General tolerance: ISO 8062 CT7

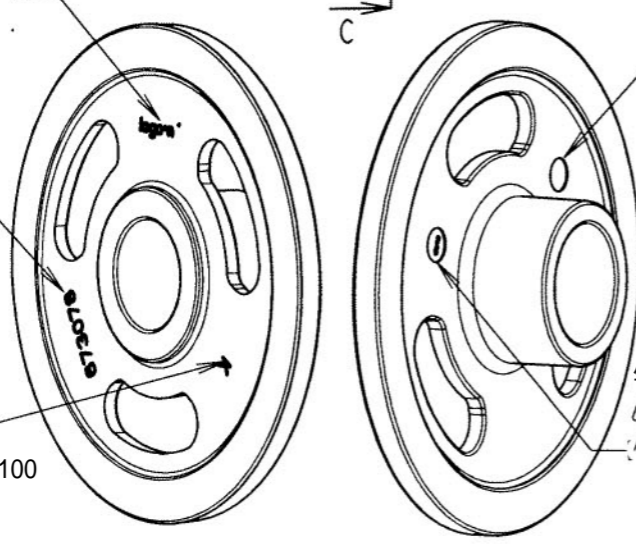
铸造 logo+型腔号 在浮雕高度0.3/ 100
 Foundry logo+cavity number
 in relief height=0.3max/Ø100.

模具索引, 浮雕高度=0.3; 空孔深度0.5
 Mold index
 in relief height=0.3 in
 hollow hole depth 0.5.

图号, 浮雕高度最大值=0.3/ 100
 Drawing number, height
 in relief height=0.3max/Ø100.

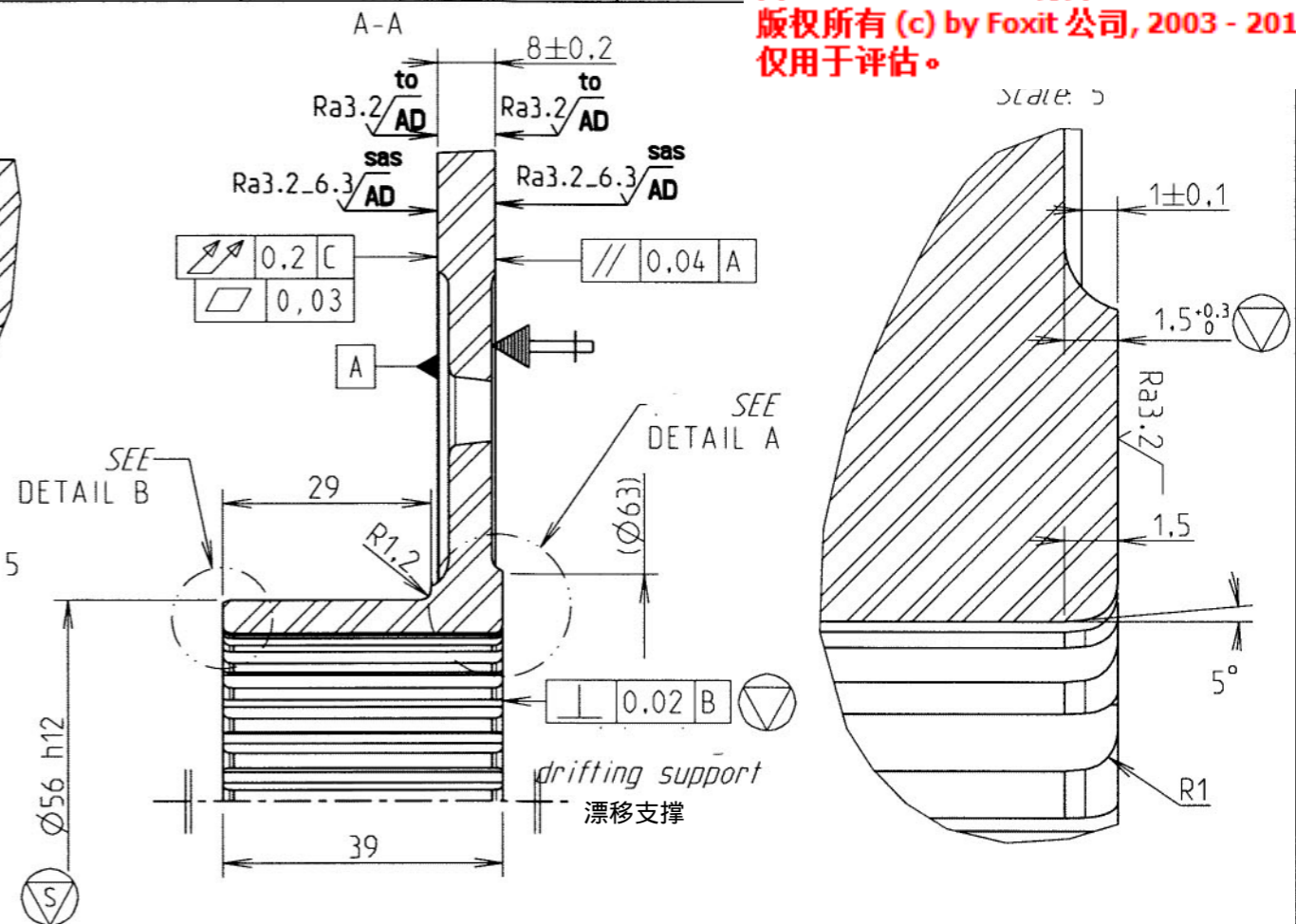
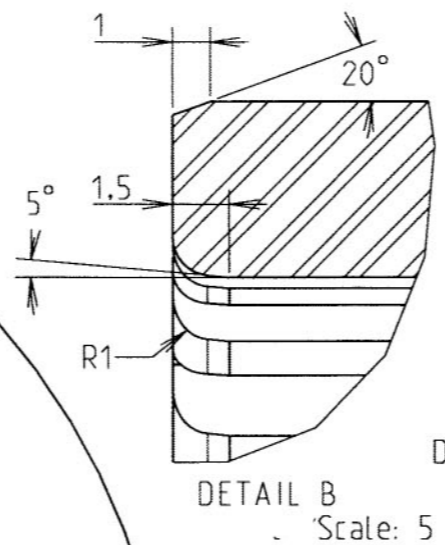
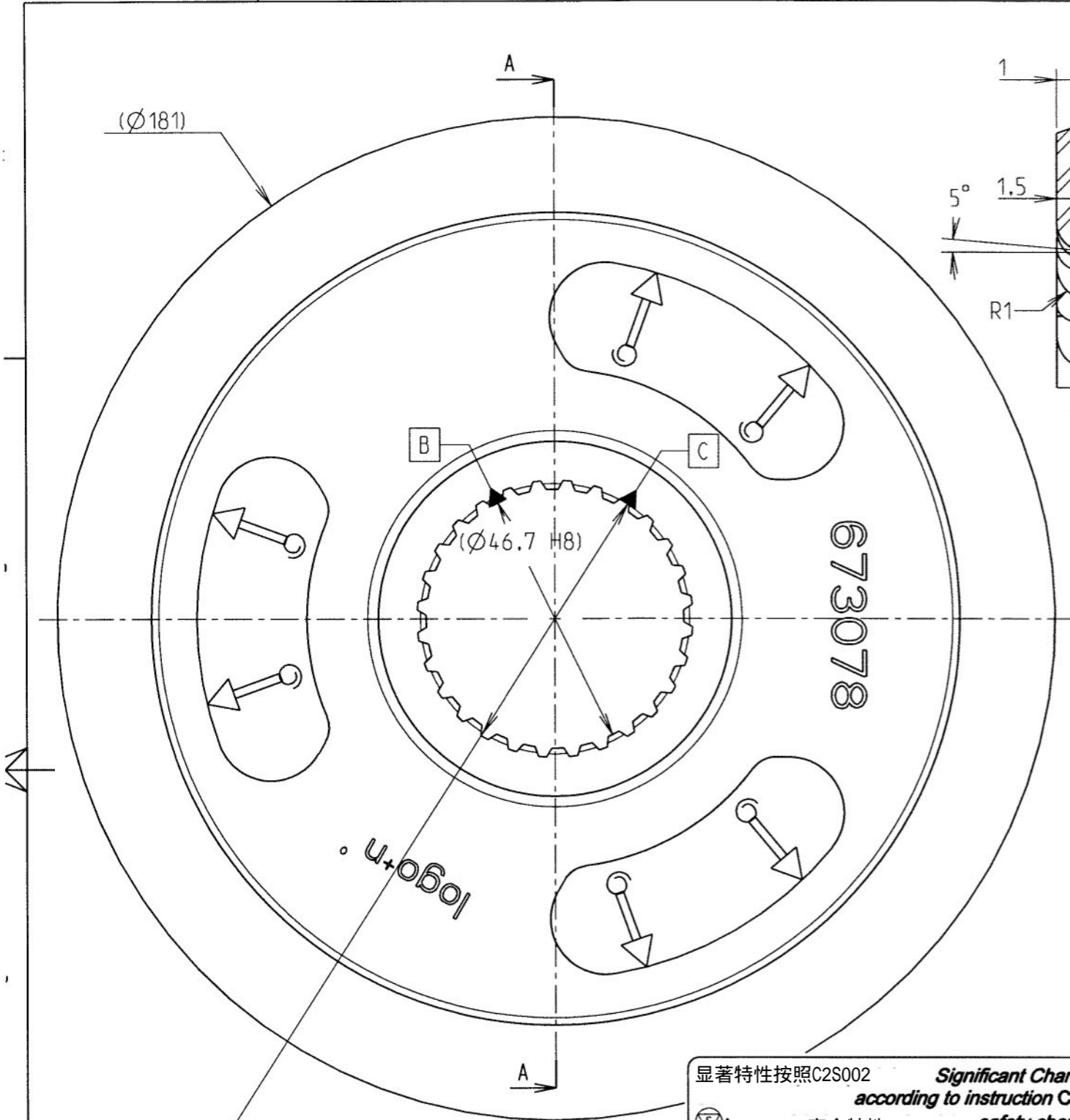
Drawing index
 in relief height=0.3/Ø100

图纸索引在浮雕高度0.3/ 100



铸造日期 当浮雕高度=0.3 空孔深度0.5
 Casting date in relief height=0.3
 in hollow hole depth 0.5.

Unspecified tolerances to: ISO 8062 CT7		Unspecified surface finish to: (NFE 05-016): 6.3 μ	
Ref: BRUT		Designation: ROUGH ALUMINUM BRAKE DISC	
		Purchase Item Number: PMA183VE002	
Scale: 1.0	Inertia (Kg/mm²)	Weight (Kg): 0.569	A3
Feuille: 1/1		673078	
			Ind. Rev.: K



Raw material: EN AC 42000 (AlSi7Mg+T6: Rm260, Re220, A% 1, HB90) or EN AC 42200 (AlSi7Mg0,6+T6: Rm320, Re240, A% 3, HB100)

Hardness: 100HB min.

材料 AlSi7Mg+T6, 数量: 每年11000个, 硬度100HB最小, 加工和拉削后不含油,
 Free of Oil after machining and broaching

General tolerance: ISO 2768 mK

公差 ISO 2768 mK

显著特性按照C2S002
 Significant Characteristics according to instruction C2S002
 安全特性 safety characteristic
 重要特性 critical characteristic
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50 x 28 x 1.667
 Involute spline
 Drifted hub flank centering
 Checking: $G = 43.446 \begin{matrix} +0.086 \\ 0 \end{matrix}$ measured
 between 2 gages $\varnothing 3.333$ truncated at 2.8

According norm: NF E22-141
 按照NF E22-141

渐开线花键偏移毂背面中心, 检查G=43.446+0.086/0 实测在2规 3.333在2.8时截断

Unspecified tolerances to : -ISO 2768 mK		Unspecified surface finish to: (NFE 05-016) : 6.3 μ	
		精加工 已完成的 铝制动盘	
		Finished aluminum brake disc	
		Factory Item Number: PUS180DA015	
		Ind. Rev.	
Scale: 1.0	Inertia (kg·mm ²): 1.88·10 ³	Weight (kg): 0.443	Feuille: 1/1
drawing n° 673079			N