



**注意：**  
 - 本体硬度：400-700 (HV0.5)  
 - 表面粗糙度：最大Ra0.12um  
 - 硝化层厚度：(10um-30um) - HV0.1  
 - 直线度参考表1  
 - 包装前不允许有油渍，灰尘，污迹或稀释剂等

**NOTE :**

- ROD HARDNESS Min.400 - Max.700 (HV0.5)
- SURFACE ROUGHNESS AFTER NITRATION PROCESS (Max. Ra 0,12µm)
- NITRATION LAYER THICKNESS (Min. 10µm-Max.30µm) - HV0,1
- COLINEARITY WILL BE ACCORDING TO TABLE-1.
- THERE WILL BE NO OIL, DUST, DIRT AND THINNER ON THE ROD BEFORE PACKAGING.

Ref. No: 151.0005.00008

TABLE-1

LENGTH	COLINEARITY
Length < 100 mm	< 0,1 mm
Length < 200 mm	< 0,2 mm
Length < 250 mm	< 0,3 mm
Length < 300 mm	< 0,5 mm
Length < 350 mm	< 0,7 mm
Length < 500 mm	< 1,0 mm

TOLERANCE	±0,1	±0,2	±0,3	±0,5
DIMENSION	0,5-6	6-30	30-120	120-400

PART NUMBER:

材质：C35  
 黑色氮化

MATERIAL

C35 (EN10277-2)  
 (BLACK NITRATED)

PREPARED BY  
 CONFIRMED BY  
 CONTROLLED BY

DATE  
 07.11.2016  
 07.11.2016  
 07.11.2016

NAME  
 C.TEMELI  
 D.GUL  
 D.GUL

COUNTRY

PART NAME:

Ø6 - ROD

6mm活塞杆

CUSTOMER