



注意：
 - 本体硬度：400-700 (HV0.5)
 - 表面粗糙度：最大Ra0.12um
 - 硝化层厚度 (10um-30um) - HV0.1
 - 直线度参考表1
 - 包装前不允许有油渍，灰尘，污迹或稀释剂等

NOTE:
 - ROD HARDNESS Min.400 - Max.700 (HV0,5)
 - SURFACE ROUGHNESS AFTER NITRATION PROCESS (Max. Ra 0,12µm)
 - NITRATION LAYER THICKNESS (Min. 10µm-Max.30µm) - HV0,1
 - COLINEARITY WILL BE ACCORDING TO TABLE-1.
 - THERE WILL BE NO OIL, DUST, DIRT AND THINNER ON THE ROD BEFORE PACKAGING.

A	Ref. No:
179	151.0005.00005
218	151.0005.00006
251	151.0005.00007

TABLE-1

LENGTH	COLINEARITY
Length < 100 mm	< 0,1 mm
Length < 200 mm	< 0,2 mm
Length < 250 mm	< 0,3 mm
Length < 300 mm	< 0,5 mm
Length < 350 mm	< 0,7 mm
Length < 500 mm	< 1,0 mm

PART NUMBER:		DATE:		NAME:		CUSTOMER:	
C35 (EN10277-2) (BLACK NITRATED)		07.11.2016		C. TEMELLI		Ø6 - ROD	
MATERIAL:		PREPARED BY:		DRAWN BY:		6mm活塞杆	
C35 (EN10277-2) (BLACK NITRATED)		CONFIRMED BY:		D. GUL			
		CONTROLLED BY:		D. GUL			
		SCALE:		PART NAME:			
		1:1		Ø6 - ROD			
TOLERANCES: ±0.1 ±0.2 ±0.3 ±0.5		FORMAT: Surface		CHECKED BY:			
DIMENSION: 0,5/6 R-50 (30-120) (20-400)		AS		APPROVED BY:			

si l'azienda cliente non avesse specificato l'unità di misura, tutte le dimensioni sono in mm (MM), eccetto che per le tolleranze.