



**注意：**  
 - 本体硬度：400-700 (HV0.5)  
 - 表面粗糙度：最大Ra0.12um  
 - 硝化层厚度：  
 (10um-30um) -HV0.1  
 - 直线度参考表1  
 - 包装前不允许有油渍，灰尘，污迹或稀释剂等

**NOTE:**

- ROD HARDNESS Min.400 - Max.700 (HV0,5)
- SURFACE ROUGHNESS AFTER NITRATION PROCESS (Max. Ra 0,12µm)
- NITRATION LAYER THICKNESS (Min.10µm-Max.30µm) - HV0,1
- COLINEARITY WILL BE ACCORDING TO TABLE-1.
- THERE WILL BE NO OIL, DUST, DIRT AND THINNER ON THE ROD BEFORE PACKAGING.

Ref. No: 151.0005.00013

TABLE-1

LENGTH	COLINEARITY
Length < 100 mm	< 0.1 mm
Length < 200 mm	< 0.2 mm
Length < 250 mm	< 0.3 mm
Length < 300 mm	< 0.5 mm
Length < 350 mm	< 0.7 mm
Length < 500 mm	< 1.0 mm

TOLERANCE	±0.1	±0.2	±0.3	±0.5
DIMENSION	0.5-8	8-30	30-120	120-400

PART NUMBER: **材质：C35 黑色氮化**  
 MATERIAL: C35 (EN10277-2) (BLACK NITRATED)

PREPARED BY: [Signature]  
 CONFIRMED BY: [Signature]  
 CONTROLLED BY: [Signature]

DATE	NAME
07.11.2016	C.TEMELLI
07.11.2016	D.GÜL
07.11.2016	D.GÜL

PART NAME: Ø10 - ROD  
 10mm活塞杆

CUSTOMER