



注意：
 - 本体硬度：400-700 (HV0.5)
 - 表面粗糙度：最大Ra0.12um
 - 硝化层厚度：
 (10um-30um) - HV0.1
 - 直线度参考表1
 - 包装前不允许有油渍，灰尘，污迹或稀释剂等

NOTE :

- ROD HARDNESS Min.400 - Max.700 (HV0.5)
- SURFACE ROUGHNESS AFTER NITRATION PROCESS (Max. Ra 0,12µm)
- NITRATION LAYER THICKNESS (Min.10µm-Max.30µm) - HV0,1
- COLINEARITY WILL BE ACCORDING TO TABLE-1.
- THERE WILL BE NO OIL, DUST, DIRT AND THINNER ON THE ROD BEFORE PACKAGING.

A	Ref. No:
400	151.0005.00009
246	151.0005.00010
208	151.0005.00011

TABLE-1

LENGTH	COLINEARITY
Length < 100 mm	< 0.1 mm
Length < 200 mm	< 0.2 mm
Length < 250 mm	< 0.3 mm
Length < 300 mm	< 0.5 mm
Length < 350 mm	< 0.7 mm
Length < 500 mm	< 1.0 mm

PART NUMBER:		DATE		NAME		COMPANY	
材质：C35 黑色氮化		07.11.2016		C.TEMELLI		C.MERIN	
MATERIAL		07.11.2016		D.EUL		D.EUL	
C35 (EN10277-2) (BLACK NITRATED)		SCALE		FORM/AT		PART NAME:	
TOLERANCE ±0.1 ±0.2 ±0.3 ±0.5		FORM/AT		Surface		Ø8 - ROD	
DIMENSION 0.5-6 6-30 30-120 120-400		AS		Surface		8mm活塞杆	
				Surface		CUSTOMER	

All dimensions are in mm unless otherwise specified. We reserve the right to make modifications.