



Ref. No: 151.0005.00012

注意：
 -本体硬度：400-700 (HV0.5)
 --表面粗糙度：最大 Ra0.12um
 -硝化层厚度：(10um-30um) -HV0.1
 -直线度参考表1
 -包装前不允许有油渍，灰尘，污迹或稀释剂等

NOTE :

- ROD HARDNESS Min.400 - Max.700 (HV0,5)
- SURFACE ROUGHNESS AFTER NITRATION PROCESS (Max. Ra 0,12um)
- NITRATION LAYER THICKNESS (Min.10µm-Max.30µm) - HV0,1
- COLINEARITY WILL BE ACCORDING TO TABLE-1.
- THERE WILL BE NO OIL , DUST , DIRT AND THINNER ON THE ROD BEFORE PACKAGING.

TABLE-1

LENGTH	COLINEARITY
Length < 100 mm	< 0,1 mm
Length < 200 mm	< 0,2 mm
Length < 250 mm	< 0,3 mm
Length < 300 mm	< 0,5 mm
Length < 350 mm	< 0,7 mm
Length < 500 mm	< 1,0 mm

TOLERANCE	±0,1	±0,2	±0,3	±0,5
DIMENSION	0,5-6	6-30	30-120	120-400

PART NUMBER:		DATE	NAME	COMPANY
材质：C35,黑色氮化		07.11.2016	C.TEMELLI	
C35 (EN10277-2) (BLACK NITRATED)		CONFIRMED BY	07.11.2016	D.GÜL
		CONTROLLED BY	07.11.2016	D.GÜL
SCALE		LINEAR DIMENSIONS (DIN 2768 TABLE-1)		
FORMAT		PART NAME: Ø10 - ROD		
A3	Surface	DIMENSION (mm)	XX ≤10 >10 XX XX	CUSTOMER
		TOLERANCE (mm)	XX ±0,3 ±1 XX XX	
Unspecified/General tolerances according to DIN 2768 (m)				

*Uzunluk ölçüleri mm olarak verilmiştir./ Ölçülerde değişiklik yapma hakkımız saklıdır. Dimension in mm / We reserve the right to make modifications.