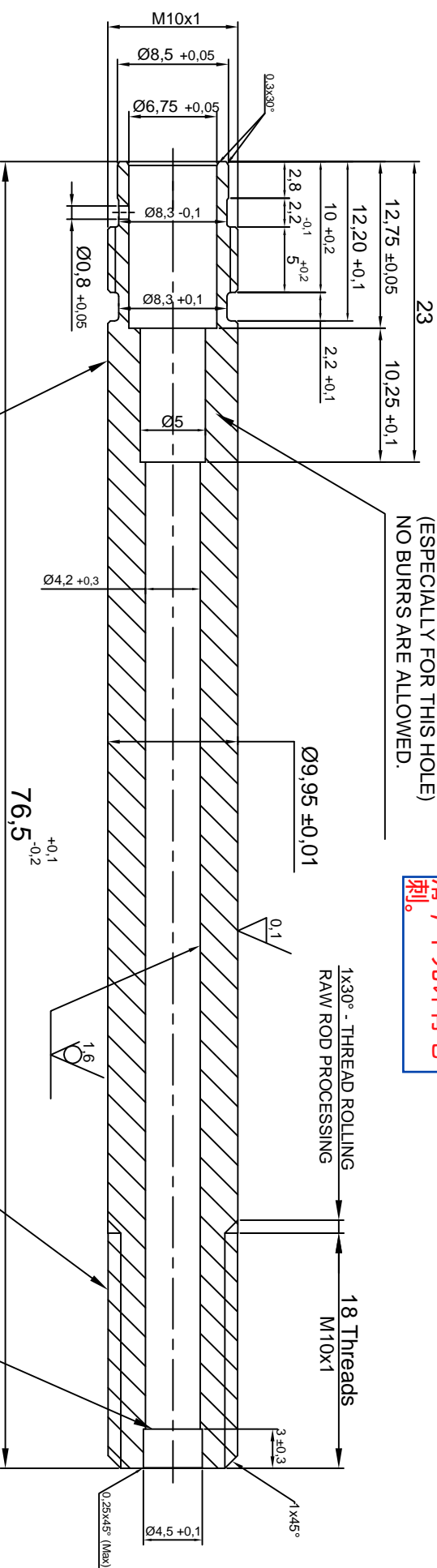


6.3
 $\sqrt{\text{V}}$ (2.0, 0.1, 1.6)

THE INSIDE OF THE HOLE WILL BE CLEAN AND SMOOTH (ESPECIALLY FOR THIS HOLE) NO BURRS ARE ALLOWED.

内孔必须干净光滑，不允许有毛刺。



SURFACE : BLACK NITRIDED
 SURFACE ROUGHNESS : Min. 400Hv 0.5
 R_{tm}ax : 1µm Ra-0,12µm

表面：黑色氮化
 表面粗糙度：
 Ra0.12µm
 硬度：最低400HV

THREAD ROLLING PROCESS
 THREAD ROLLING DIAMETER Ø9.20 ± 0.05

NO BURRS ARE ALLOWED ON ENTRANCE OF THE HOLE
 孔内不允许有毛刺

ALL DIMENSIONS ARE FINAL DIMENSIONS !!!

所有尺寸是最终尺寸

攻丝直径 9.20±0.05

Ø10 NITRIDED ROD PROCESS ORDER :

- 1 - M10x1 THREAD OPENING
- 2 - GRINDING PROCESS
- 3 - FINISHING PROCESS
- 4 - NITRATION
- 5 - POST NITRATION DIAMETER Ø9,95 ±0,1

10mm活塞杆处理顺序：
 1-M10*1 开口螺纹
 2-打磨
 3-抛光
 4-硝化处理
 5-硝化处理直径9.95±0.1

TABLE-1

LENGTH	COLLINEARITY
Length < 100 mm	< 0,1 mm
Length < 200 mm	< 0,2 mm
Length < 250 mm	< 0,3 mm
Length < 300 mm	< 0,5 mm
Length < 350 mm	< 0,7 mm
Length < 500 mm	< 1,0 mm

TOLERANCE DIMENSION	±0,1	±0,2	±0,3	±0,5
0.5-6	6-30	30-120	120-400	

PART NUMBER:		DATE		NAME		CONFIRM	
精密无缝钢 管 C45 或 C35		20.12.2016		C. TEMPELL			
MATERIAL: DIN 2391 (NITRIDED)		PREPARED BY 20.12.2016		D. GÜL			
SCALE A3		CONTROLLED BY 20.12.2016		D. GÜL			
FORM MAT Surface		LINEAR DIMENSIONS (DIN 2768 TABLE-1)		PART NAME: Ø10 - ROD		CUSTOMER	
TOLERANCE DIMENSION		DIMENSION (mm)		TOLERANCE (mm)			
0.5-6		XX ±0.3		±1			
6-30		XX ±0.3		±1			
30-120		XX ±0.3		±1			
120-400		XX ±0.3		±1			

Ø10 - ROD
 10mm活塞杆

*Uzunluk ölçüleri mm olarak verilmiştir / Ölçülerde değişiklik yapma hakkımız saklıdır. Dimension in mm / We reserve the right to make modifications.